

3-Axis MRI Gradient Amplifier

550A 750V

International Electric Co.

Output performance

Output current max	±550 A
Pulse duration max	20ms @ 550A, duty cycle 20% max
	50ms @ 400A, duty cycle 40% max
	200ms@ 300A, duty cycle 70% max
Output current rms	250 A
Output current dc	250 A
Output voltage max	±350 V
Rise time to 120uH coil	< 60 us, 0-200 A (10-90 %)
	< 120 us, 0-400 A (10-90 %)
	< 160 us, 0-550 A (10-90 %)
Switching frequency	> 180 kHz effective
Switching frequency ripple	< 3 Vrms differential
Bandwidth	> 10 kHz (-3dB)
Propagation delay	20-25 us, independent on amplitude ²⁾
Output noise current:	
0,110Hz	< 500200 µArms linearly descending
1010kHz	< 200 µArms
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DC-offset current	< 10 mA, including self heating and ambient
	temperature effects, adjustable to zero
Gain accuracy and linearity	< 0.05 %, total gain error including self heating and
	ambient temperature effects
Total Harmonic Distortion	< 0.25 % @ 1kHz, 200 Arms

²⁾ Additional constant 20us delay when using signal low-pass filtering

Control and monitoring

Input sensitivity Signal input impedance	1/60 V/A 30 kΩ	Factory set, user definable
Current monitor Voltage monitor	1/60 V/A 1/100 V/V	BNC-connector at cover of amplifier unit BNC-connector at cover of amplifier unit
Fault protection: (Shutdown due to)	Overcurrent Overvoltage	

Overvoltage Overheat Overload Low DC voltage Internal voltages out of tolerance IGBT failure Software failure

Tuning to load (supported 15 different coils for each axis) and diagnostics are done with GPA Tuner program. Communication port mini-USB.

System specifications

Input voltage 3-phase Input current	400/480 Vph-ph, 50/60 Hz 32 Arms @ 400 V 27 Arms @ 480 V	IECO
Power supply: Output voltage Output power continuous Output power pulsed Capacitor bank Power factor Environmental requirements:	410 Vdc, effective 820 Vdc 20 kW > 100 kW > 100 mF >0.9 , active PFC input stage	3-Axis MRI Gradient Amplifier
Ambient temperature Ambient humidity Storage temperature Cooling	10 °C to 30 °C 30 to 70 % non-condensing -20 °C to +85 °C Air cooling (front in, rear out)	550A 750V
Cabinet dimensions: Height Width Depth Weight	1800 mm 600 mm 900 mm 650 kg	
Regulatory		
Safety and Compliance	Designed to meet EN 61010, UL 61010	

Company in brief

International Electric Company (IECO) designs and manufactures state-of-the-art electronics for medical, industrial and military applications tailored to meet customer needs.

With over 30 years of experience in power electronics we are able to provide solutions for even the most challenging requirements. IECO's quality system is ISO 9001 and ISO 13485 certified.

Power amplifier technology

IECO introduced its first gradient amplifier in 1994. This revolutionary PWM amplifier enabled excellent image quality in open MRI systems. Simultaneously IECO also launched the first D-class magnet power supply delivering new efficiency levels with 0,1ppm accuracy. IECO's expertise has recently been utilized in the development of the industry's first High Temperature Superconductive MRI magnets.

IECO's power amplifiers are easily scalable for any type of load and any power level needed. Compact amplifier units can be connected in series or in parallel in Master/Slave operation to gain output voltages up to 1100V and output currents over 2000A. Thanks to low-noise, wide bandwidth and excellent step response, IECO has gained the reputation of a technology leader in gradient amplifiers.

Over 1000 amplifier and magnet power supply systems delivered worldwide.



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